

IRIS M

Enhancing Vision

Real-time vibration and operational deflection shape analysis of machines and structures with the Motion Amplification® optical technology

IMC 2023 - EPFL Lausanne - 12th September, 2023

Dipl. Ing. Luca Del Nero
DarkWave Thermo Schweiz KLG

Official Partner



SEEING IS
BELIEVING







US 20160217587A1

(19) **United States**

(12) **Patent Application Publication** (10) **Pub. No.:** US 2016/0217587 A1
Hay (43) **Pub. Date:** Jul. 28, 2016

<p>(54) APPARATUS AND METHOD FOR ANALYZING PERIODIC MOTIONS IN MACHINERY</p> <p>(71) Applicant: Jeffrey R. Hay, Louisville, KY (US)</p> <p>(72) Inventor: Jeffrey R. Hay, Louisville, KY (US)</p> <p>(21) Appl. No.: 14/757,245</p> <p>(22) Filed: Dec. 9, 2015</p>	<p>Publication Classification</p> <p>(51) Int. Cl. <i>G06T 7/20</i> (2006.01) <i>G01N 29/44</i> (2006.01)</p> <p>(52) U.S. Cl. CPC <i>G06T 7/204</i> (2013.01); <i>G01N 29/44</i> (2013.01); <i>G06T 7/206</i> (2013.01); <i>G01N 2291/028</i> (2013.01); <i>G06T 2207/20216</i> (2013.01); <i>G06T 2207/20036</i> (2013.01); <i>G06T 2207/30164</i> (2013.01)</p> <p>(57) ABSTRACT</p>
---	--



US 20160217588A1

(19) **United States**

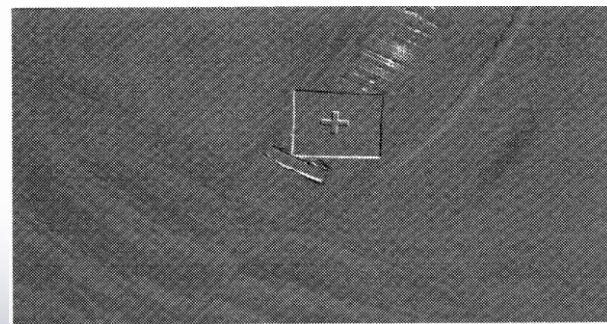
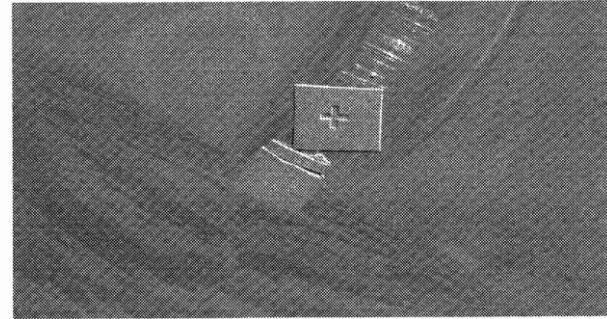
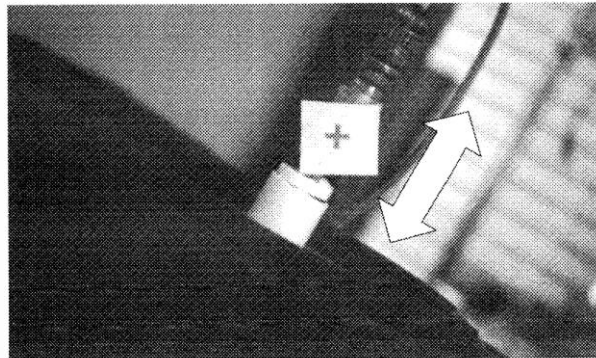
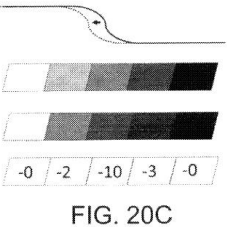
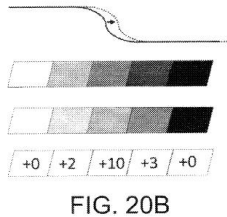
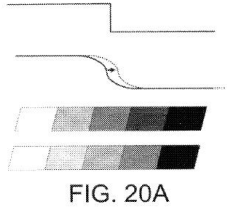
(12) **Patent Application Publication** (10) **Pub. No.:** US 2016/0217588 A1
Hay (43) **Pub. Date:** Jul. 28, 2016

<p>(54) METHOD OF ADAPTIVE ARRAY COMPARISON FOR THE DETECTION AND CHARACTERIZATION OF PERIODIC MOTION</p> <p>(71) Applicant: Jeffrey R. Hay, Louisville, KY (US)</p> <p>(72) Inventor: Jeffrey R. Hay, Louisville, KY (US)</p> <p>(21) Appl. No.: 14/757,259</p> <p>(22) Filed: Dec. 9, 2015</p>	<p>Publication Classification</p> <p>(51) Int. Cl. <i>G06T 7/20</i> (2006.01) <i>G06F 3/0484</i> (2006.01)</p> <p>(52) U.S. Cl. CPC <i>G06T 7/204</i> (2013.01); <i>G06F 3/04847</i> (2013.01); <i>G06T 2200/24</i> (2013.01); <i>G06T 2207/10016</i> (2013.01)</p> <p>(57) ABSTRACT</p>
--	---

The Patent applicant stated...

- “Analyse the video file by an adaptive array comparison technique to find a selected number of pixels that have the most intensity variation over time, i.e., the most physical movement.”
- “Find the best frames to use (i.e., optimal frame spacing) to maximize the frame differences and best determine the periodicity of the movement.”
- “Apply various mathematical functions, such as fast Fourier transform analysis (FFT) to derive richer physical information from the observed movement waveform.”
- “To isolate and reject wanted and unwanted signals respectively.”

U.S. Patent Aug. 28, 2018 Sheet 23 of 25 US 10,062,411 B2



Official Partner



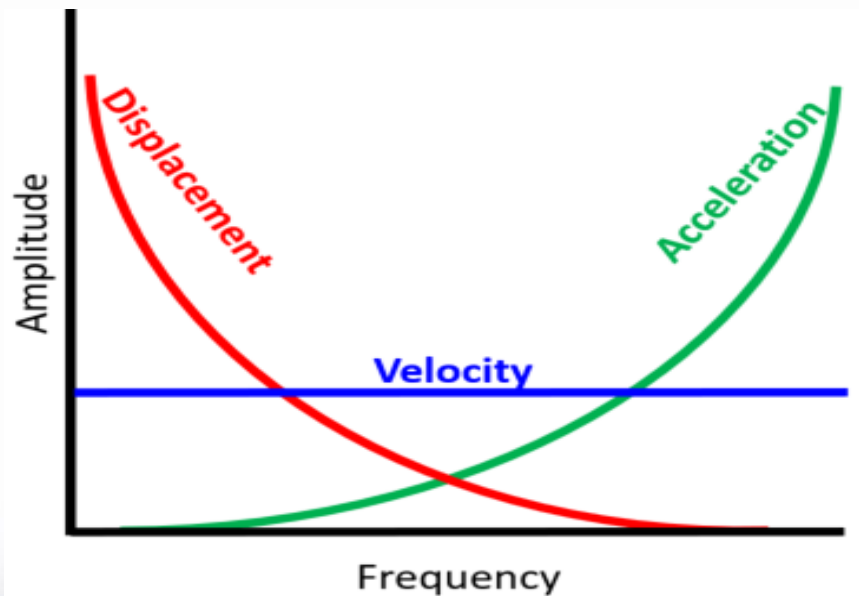


Which displacement can be resolved, with standard lenses?

Target distance from camera	Lens focal length	Displacement resolution
2 meters	25 mm	1 micron
2 meters	50 mm	0.5 micron
1 meter	50 mm	0.25 micron
100 meters	100 mm	12.5 micron



1536.28 Hz



We can then use the MA for:

- Typical low and middle frequency issues (imbalance, misalignment, resonance, ...)
- Periodical or non periodical motions
- Large motion analysis
- ODS and Modal Analysis
- ...but normally NOT for bearings and gearboxes issues (very high frequencies and very low displacement)



Official Partner

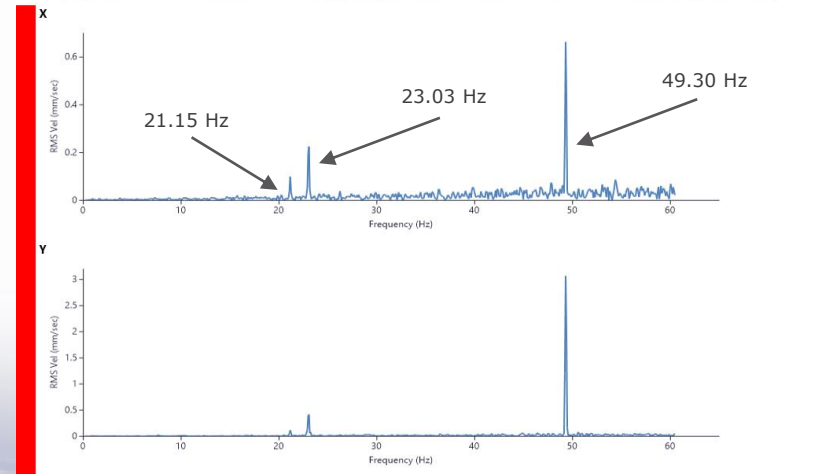
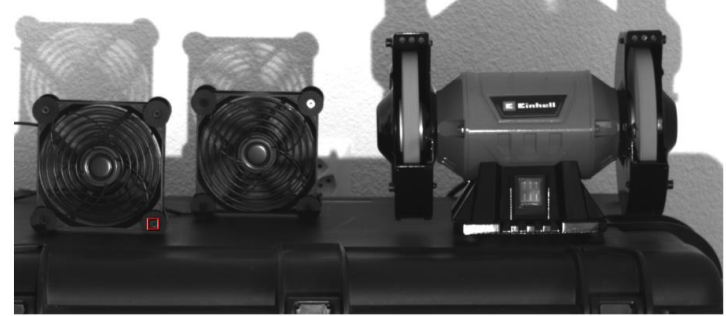


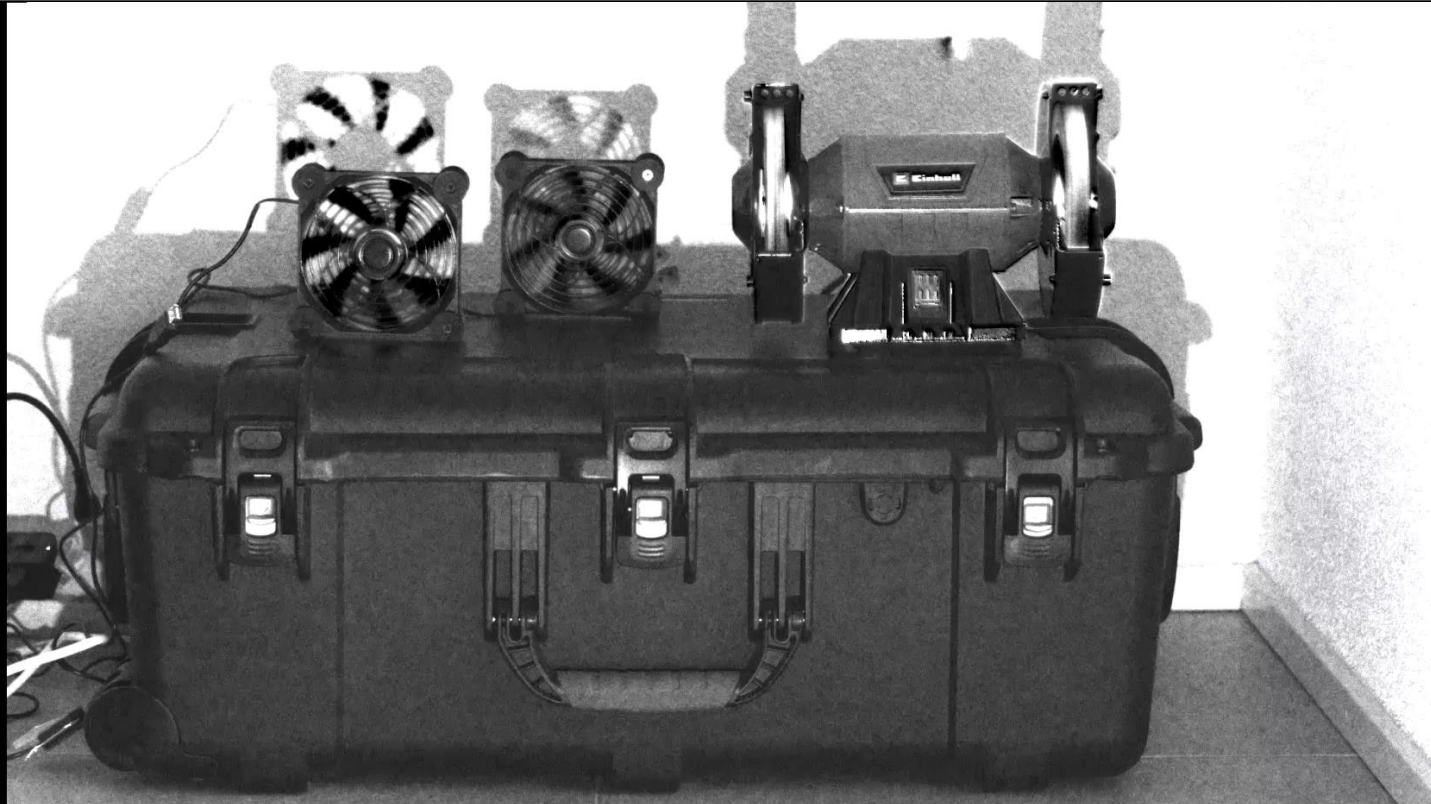
SEEING IS
BELIEVING



What can we do with MA, in fact?

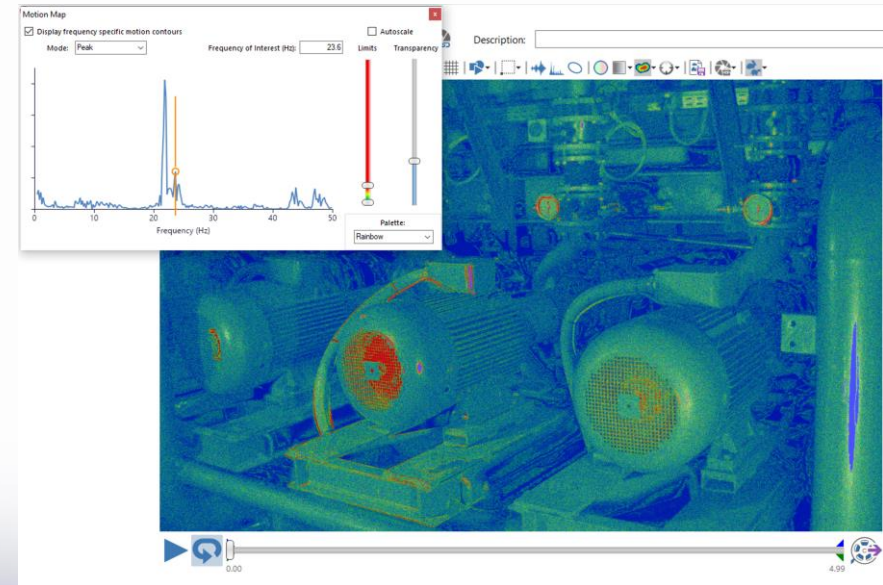
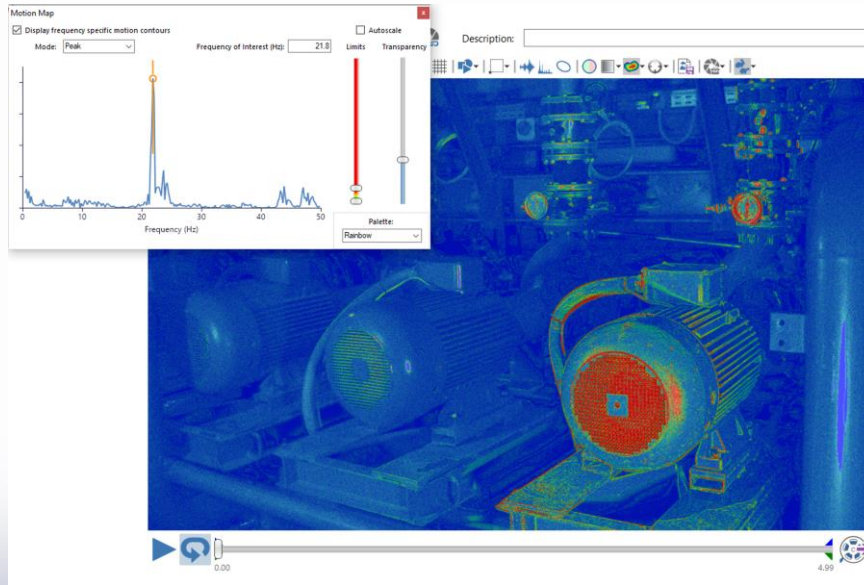
- Measure waveforms and spectra
- Filter in frequency
- Rebuild the motion
- Amplify and slow down
- ...and much more...



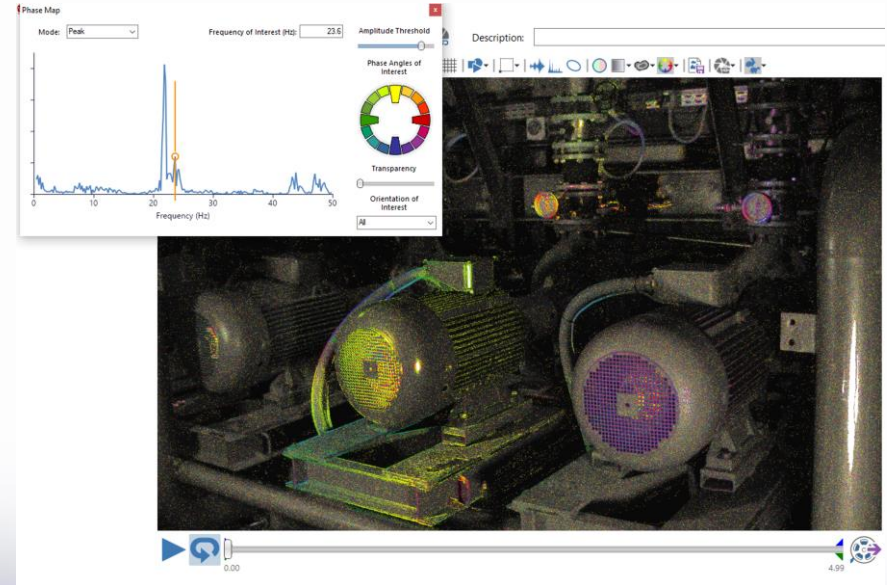
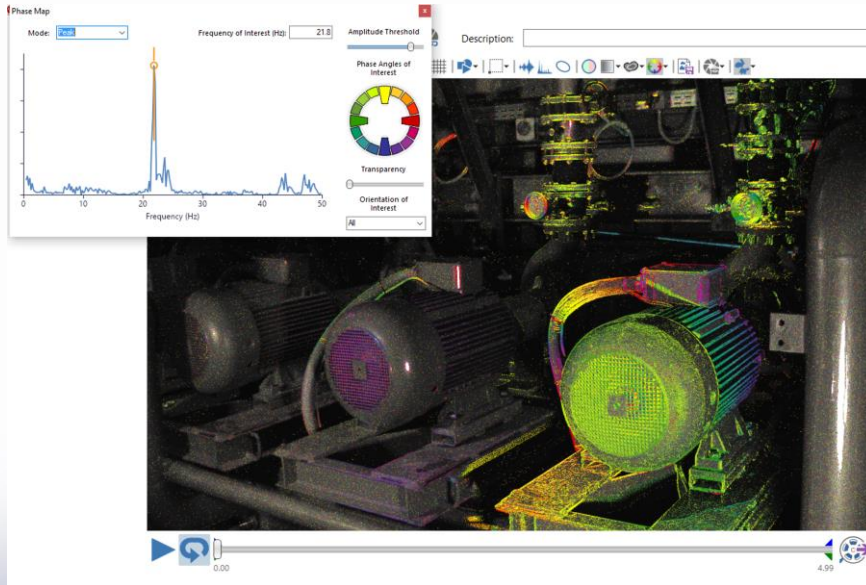


Not filtered

Visual frequency detection...



Visual phase detection...





Official Partner



SEEING IS
BELIEVING



It is NOT ALWAYS a replacement for "old fashion"
vibration analysis!

It is something that sometimes replaces and
sometimes integrates standard measurement
technology.

PROS...

- ✓ Allows motion frequency separation
- ✓ Provide quick analysis on high complexity systems
- ✓ Measurement points can be quickly moved
- ✓ Can be used at a distance, on dangerous components, on high temperature surfaces, ...
- ✓ It is the only viable measurement & analysis system in several situations
- ✓ Improve communication dramatically

CONS...

- ✓ Continuous light is necessary
- ✓ Frequency range is limited by camera, light, displacement
- ✓ It is less accurate than accelerometers or laser
- ✓ Long term acquisitions require stable light condition
- ✓ Spot checks are less repeatable between inspections, due to differences in positioning
- ✓ Data size can be an issue

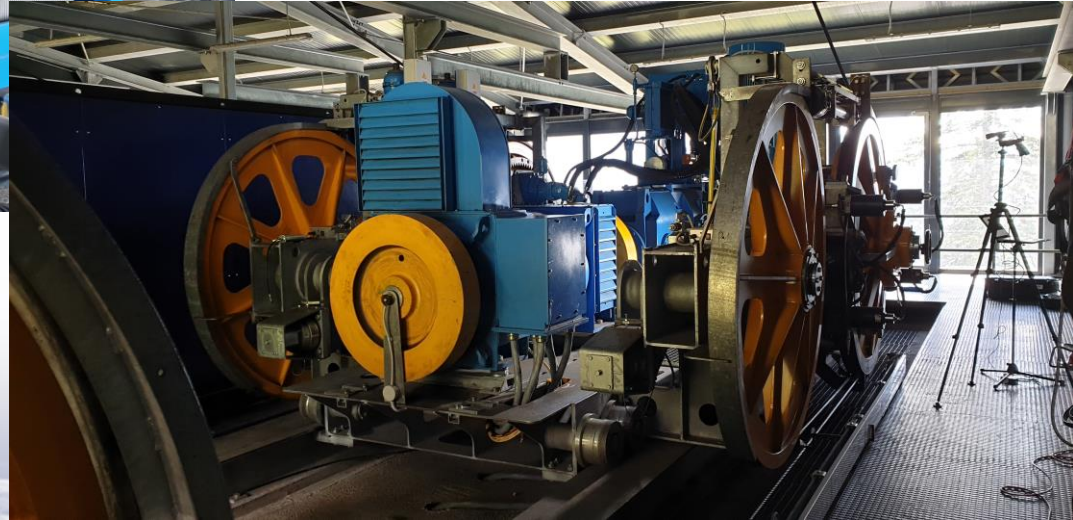
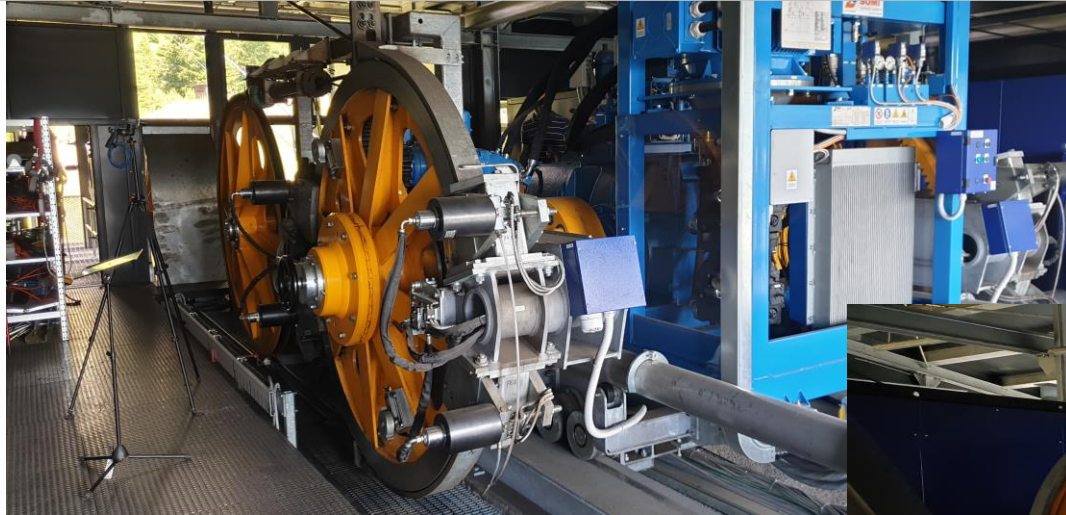


Official Partner



SEEING IS
BELIEVING



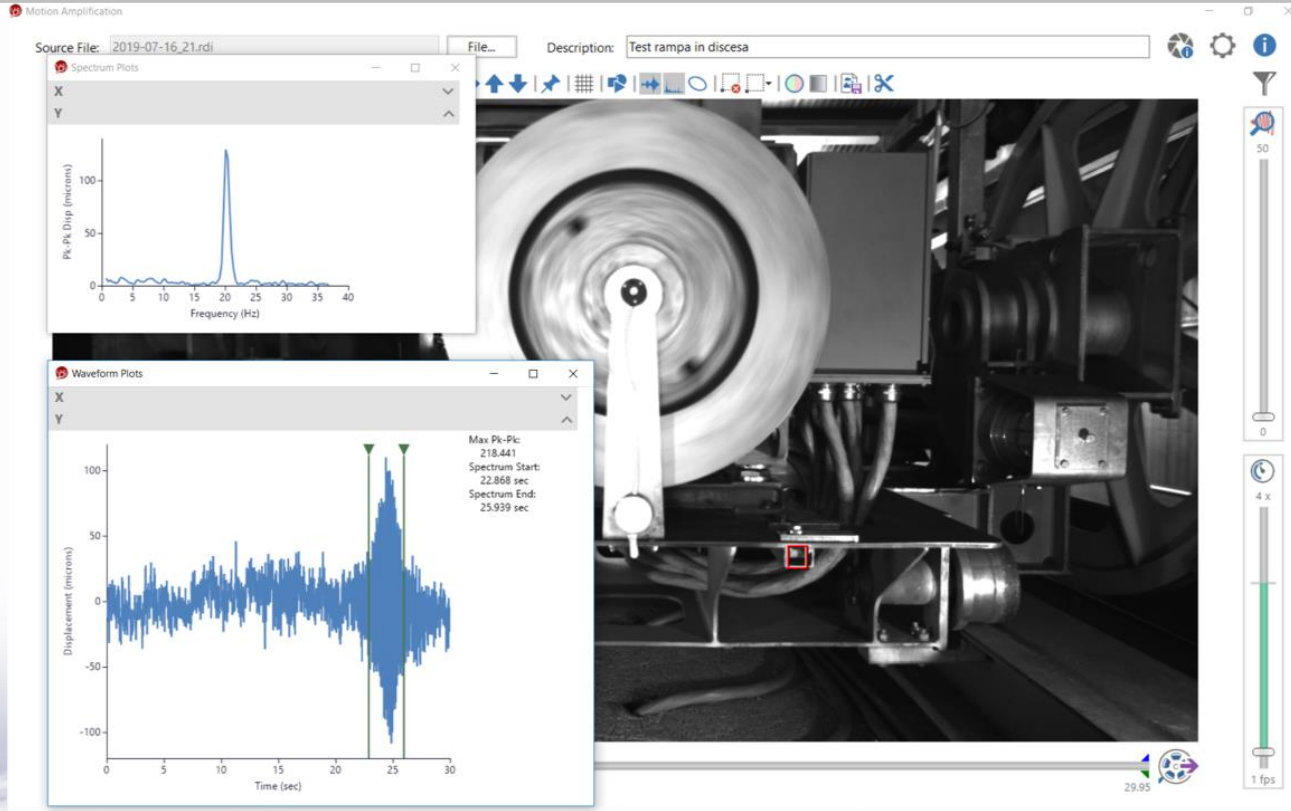


Official Partner



SEEING IS
BELIEVING



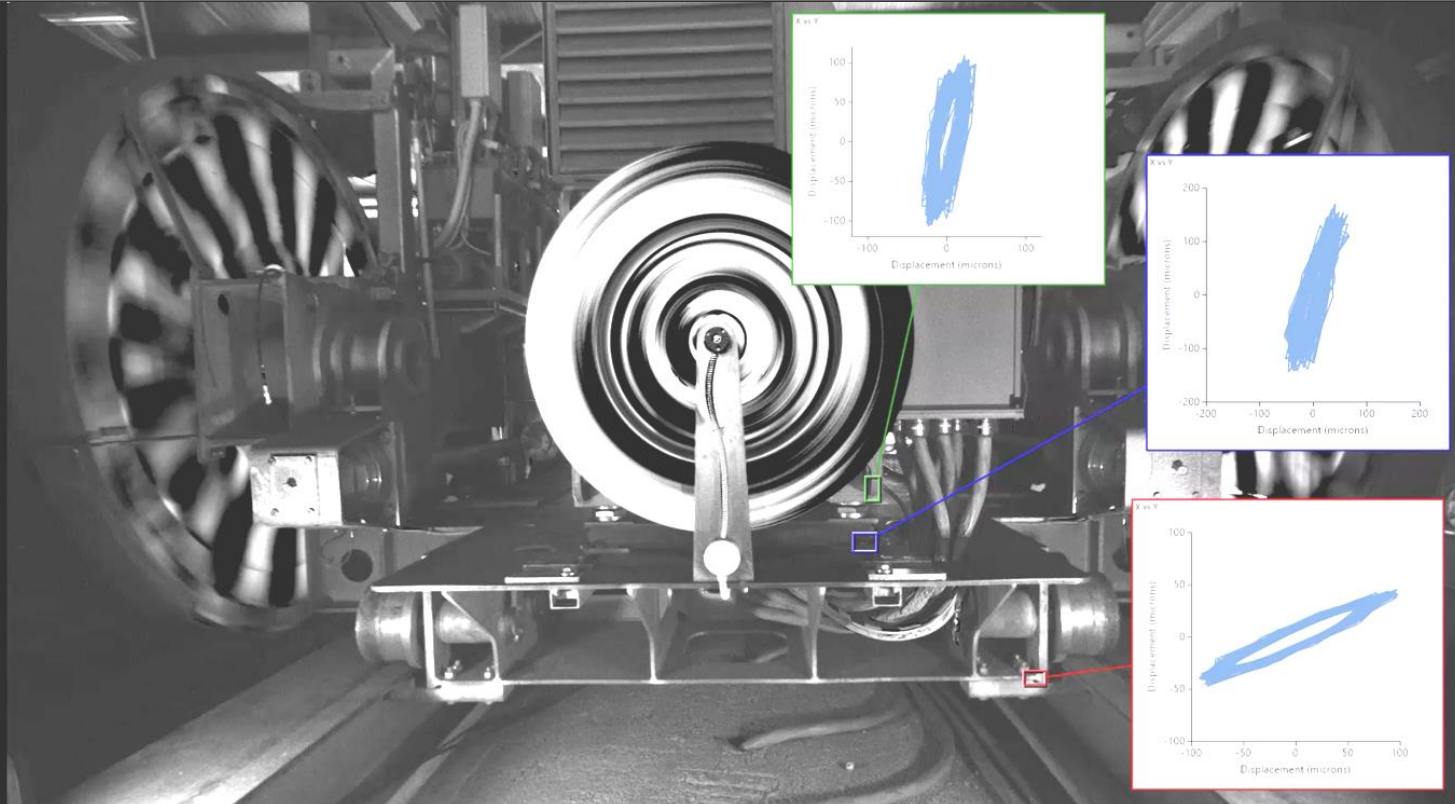


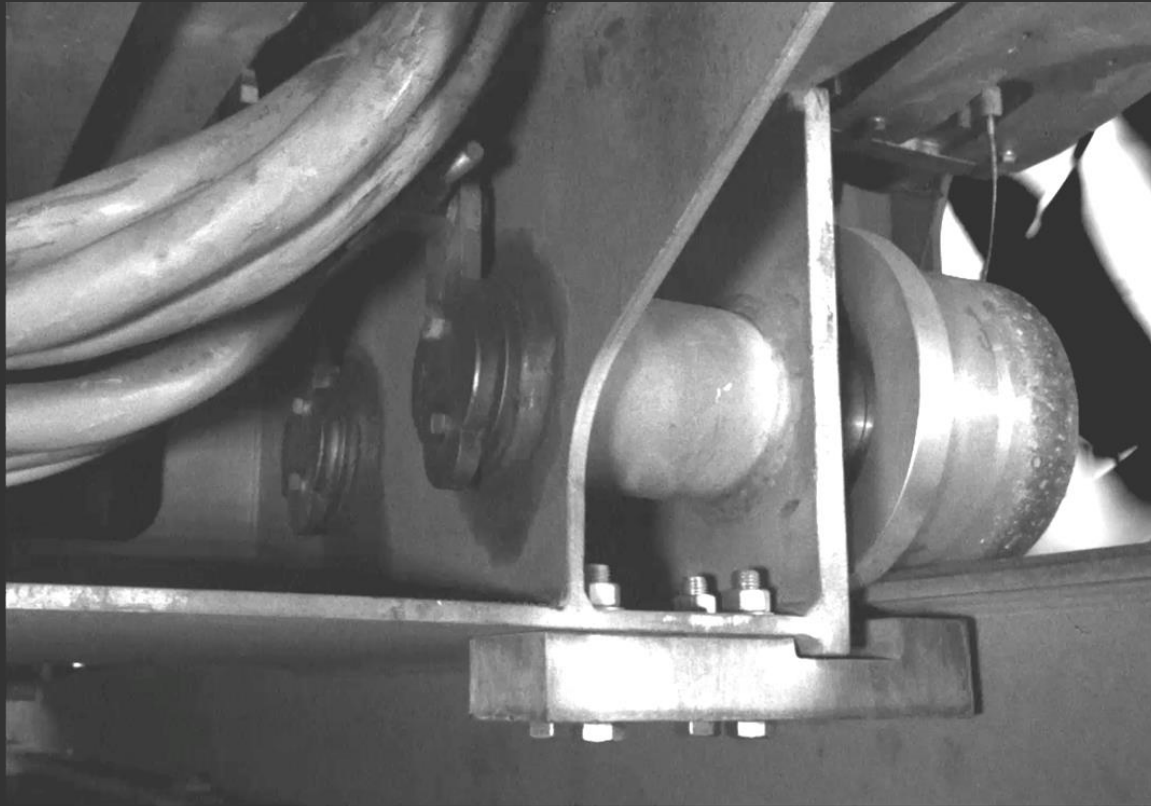
Official Partner

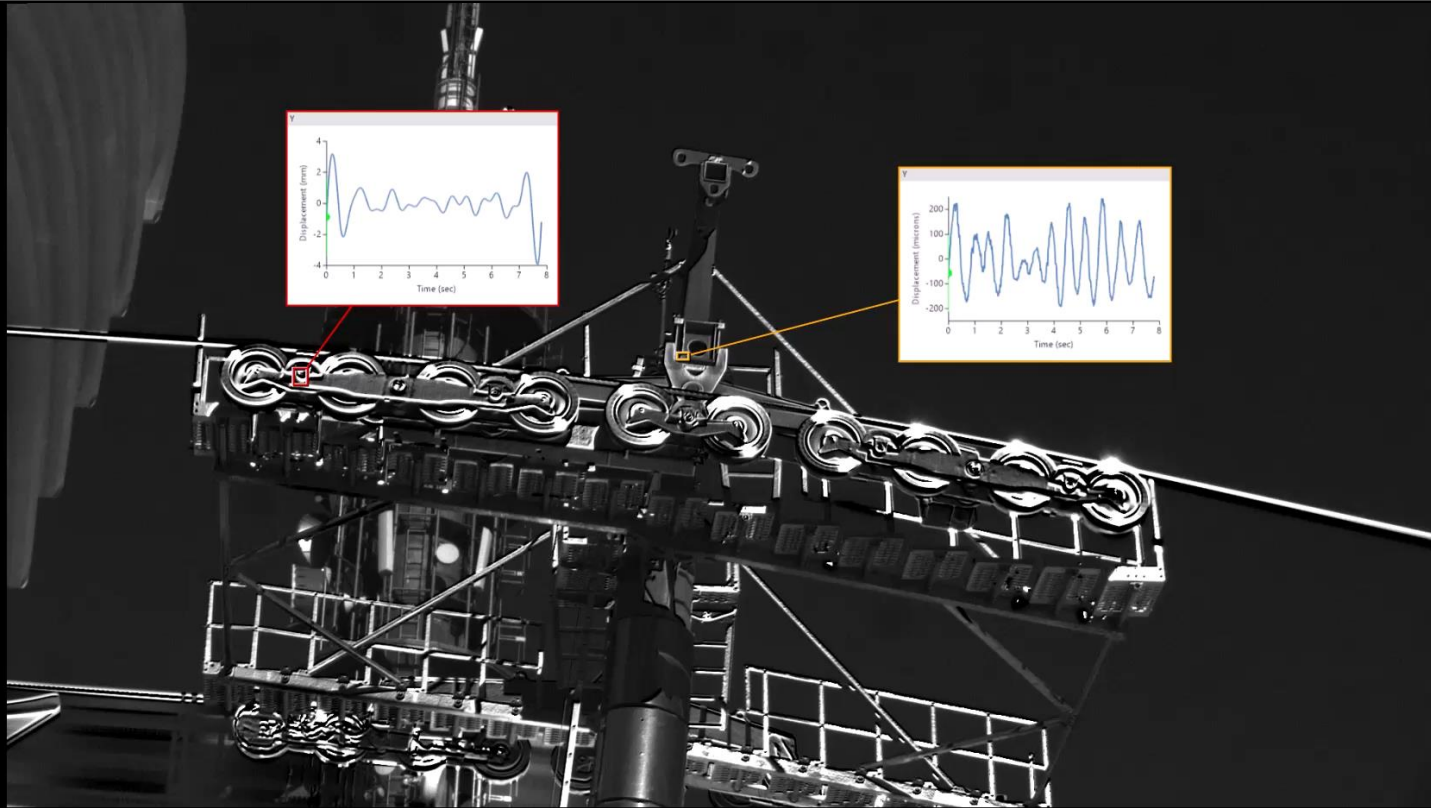


SEEING IS BELIEVING

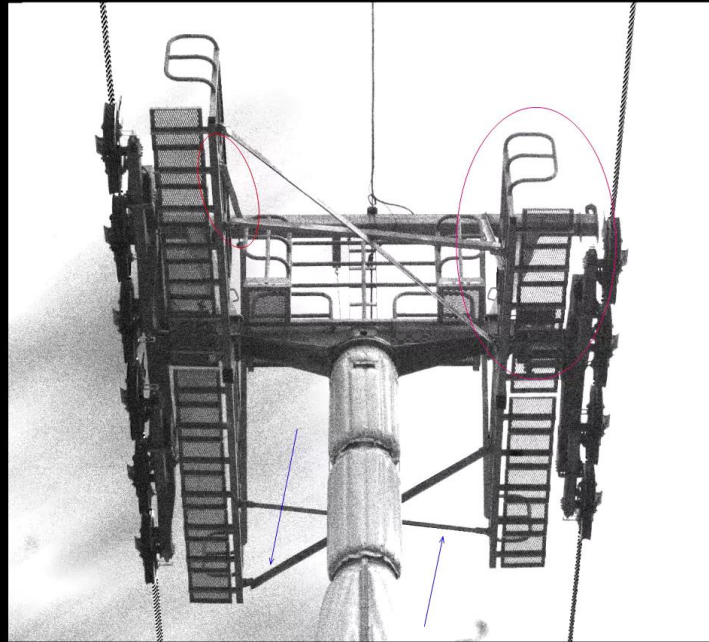








Amplification Factor: 500 Playback Speed: 40 fps



HDR Filtered 74.6 Hz

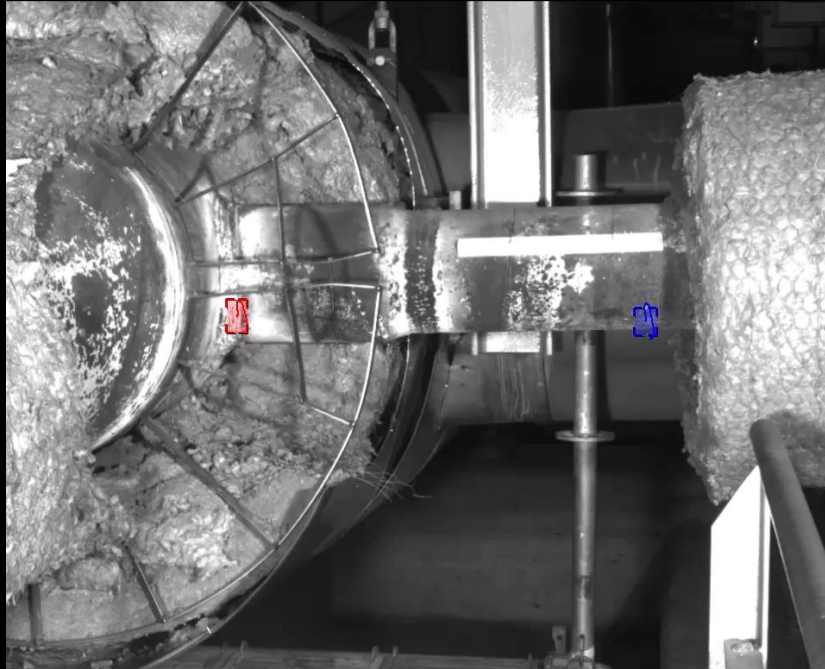
Some difficult or uncommon analysis

Official Partner

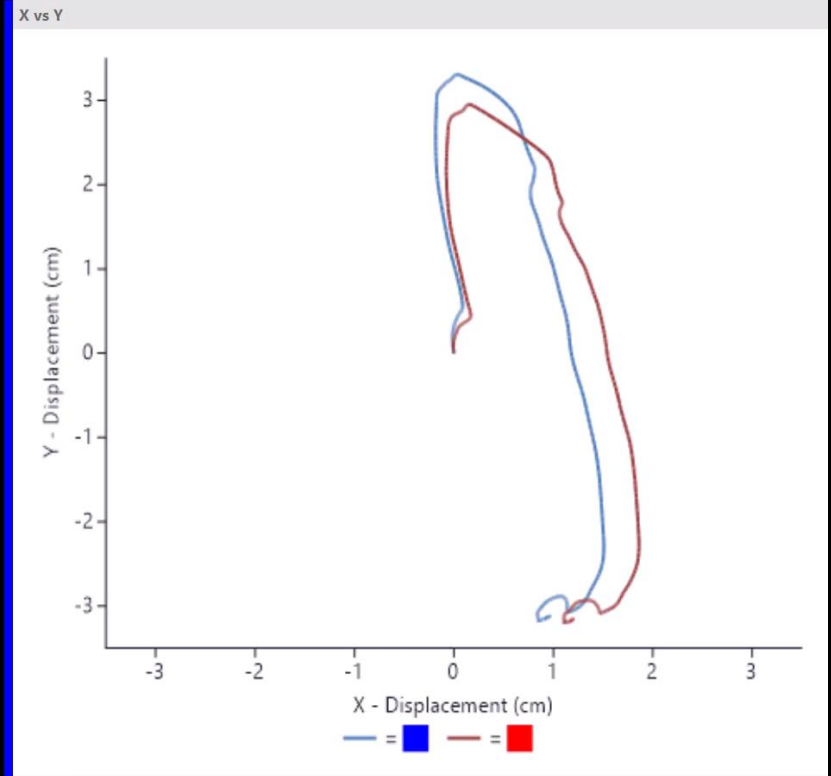


SEEING IS
BELIEVING

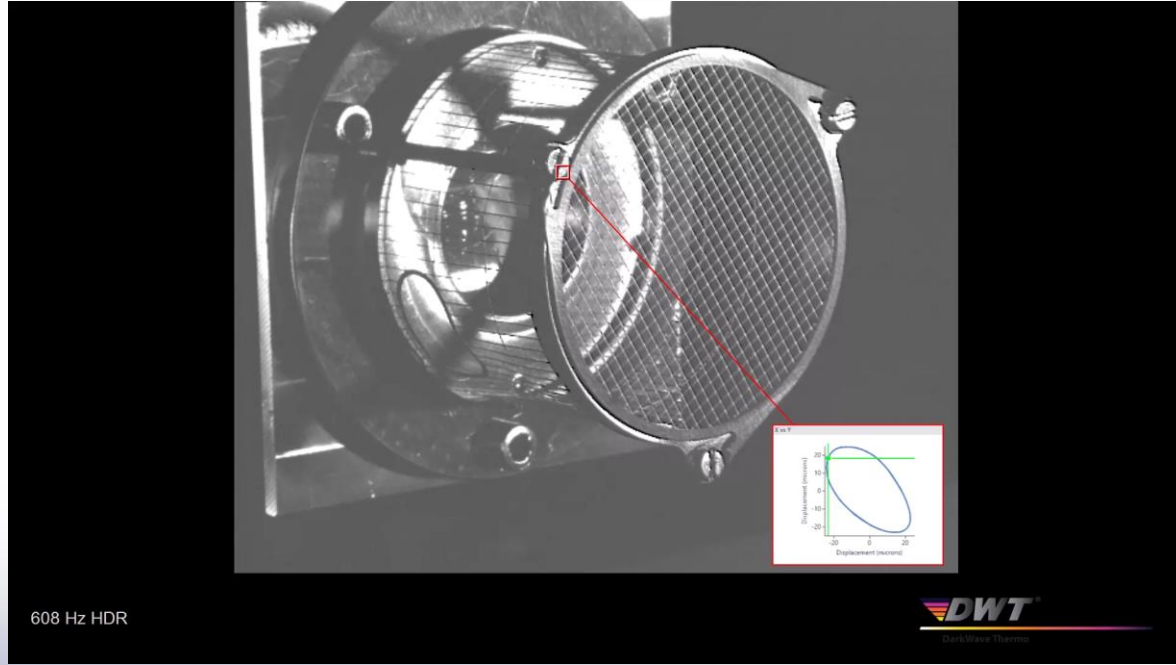
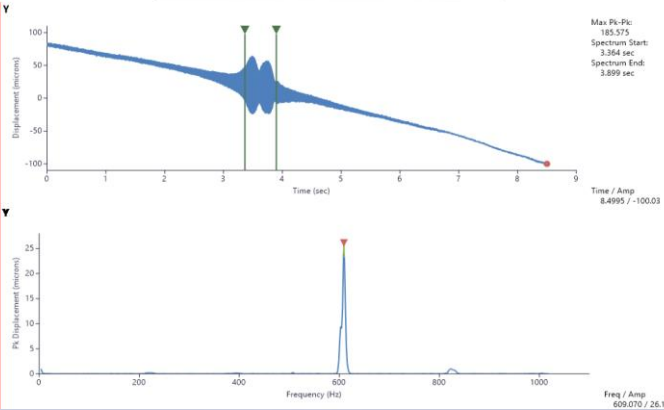
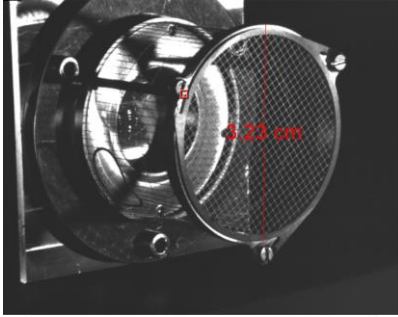




Gas power generation plant: time lapse thermal growth



Courtesy of Space Research and Planetology division - University of Bern



Official Partner



SEEING IS BELIEVING





Petrochemical furnace: T air: 980°C – T pipe: 580°C

Transient motion analysis

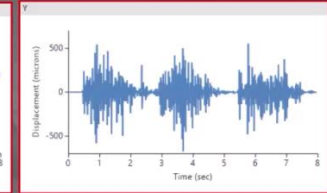
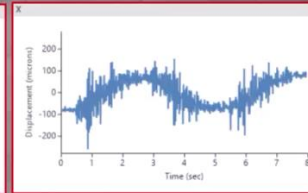
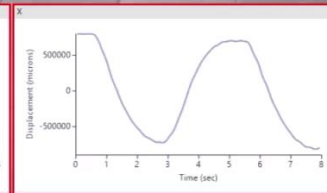
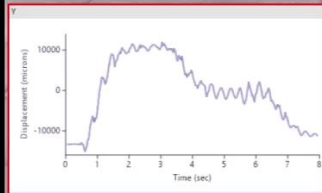
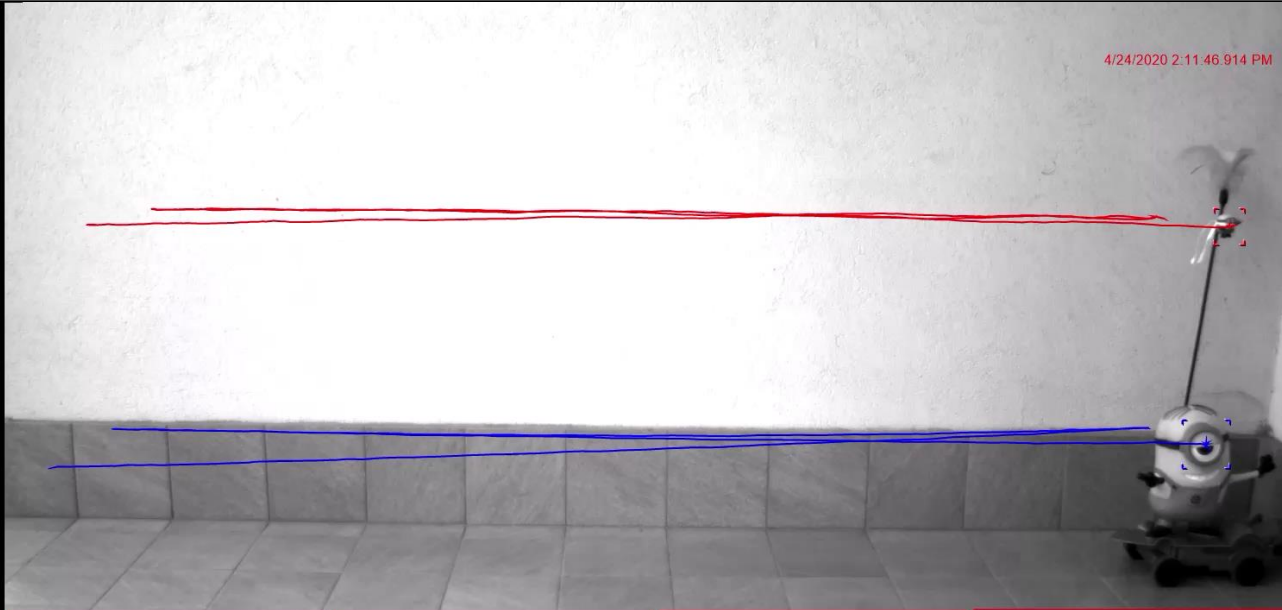
Official Partner



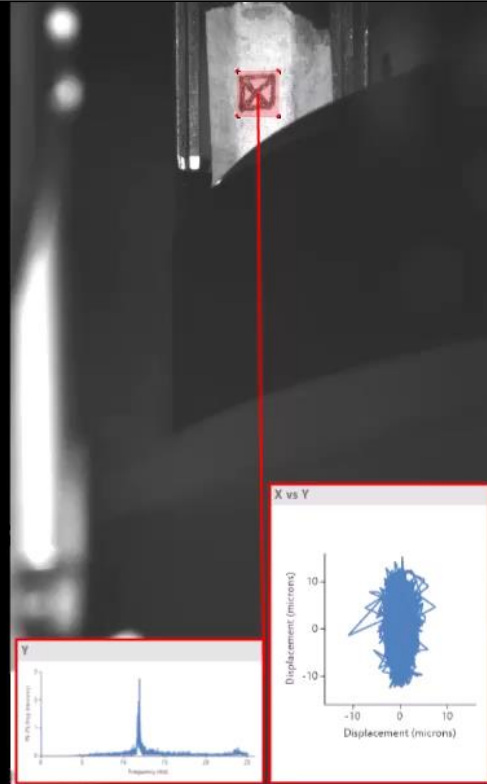
SEEING IS
BELIEVING



4/24/2020 2:11:46.914 PM



Picture from Emag website





Official Partner



SEEING IS
BELIEVING



Our Swiss office is located in Leibstadt (AG)

Email: luca.delnero@darkwavethermo.com

Website: www.darkwavethermo.com

